

Date: Tuesday, 4/25/2006 10:18:28 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D350-591-311
Job Number	: 26833		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: D350591311
This Issue	: 4/25/2006 S.O. No. : N/A	Drawing Number	: RTN TO STK (ENG DEV)
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 4/25/2006 Type : N/A	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: <u>SEE ABOVE USE &amp; DATE</u>	Due Date	: 5/2/2006 Qty: 1 Um: Each
Checked & Approved By	: _____		
Comment	: _____		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D350591311	Heli-Access-Step, LH Hi
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Heli-Access-Step, LH Hi

*OLD NUMBER 29081*

2.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING  
 TOUCH UP STEP AS NECESSARY

*DL 06/04/25 (1)*

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ADD PARTS BACK TO KIT:

1 X AN5-36A *M16114*  
 2 X AN960JD516 *M19185*  
 1 X MS21042L5 *M19673*  
 1 X D2618 *B24091*

*Packaging (1)*

4.0	AN536A	Bolt
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Bolt

5.0	AN960JD516	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 Washer

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Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Nut

7.0

D2618

Bushing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Bushing

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C 206/04/26 (1)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
REPACKAGE PER PPP  
IDENTIFY WITH NEW BATCH NUMBER

Rlv B  
B26833

206/4/26 (1)

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
INSPECT LEVEL 21

D - 06/04/27 (1)

Job Completion



4 06.04.27

06-04-21

D350-591-311 Touch-up

1) Touch up aft step holes with paint

2) Require "new"

Qty	P/N	
1	ANS-36A	Bolt
2	AN960JDS16	Washer
1	MSA1042LS	nut
1	D2618	bushings

3) Re-pack pick kit

